

PART I – GENERAL**WORK SPECIFIED HEREIN**

All labor, materials, equipment and services necessary to furnish and install all stainless steel interior gates as indicated or specified, including hardware. **This is a National Account Vendor.**

PRODUCT DELIVERY, STORAGE AND HANDLING

Upon delivery to the job site, store stainless steel gates in a vertical position. Raise bottom of gates at least 4" above the floor. Provide wood slats between gates to avoid any metal-to-metal contact. Leave gates in stored position until ready to hang.

Supplier

Per a National Account Agreement, all material in this section shall be purchased by the General Contractor from Shor-Line. See National Account List for addition contact information.

PART II – PRODUCTS**STAINLESS STEEL GATES**

- Construct stainless steel gates of type 304 stainless steel.
- Gate framing shall be constructed of 1 1/4" square tube with 18 ga. wall thickness.
- Gate grille shall be constructed of 1/4" diameter stainless steel rods, spot welded at all intersections and tack welded to frame.

HARDWARE

- Latch is of type 305, 11 ga. stainless steel, self locking with dual latch points. Latch shall have nylon bushings for quiet operation.
- Hinge system shall be manufacturer's standard stainless steel.

FINISH

- All stainless steel shall receive a 180 grit finish.

PART III – EXECUTION**INSTALLATION**

- Fit stainless steel gates accurately in openings.
- Install gates completely and accurately, complete with all hardware. Install gates and hardware in a neat workmanlike manner using only mechanics skilled in this type of work. Keep all hardware free from scratches, dents or other defacements.

Final Adjustments:

Check and re-adjust operating hardware items, leaving gates undamaged and in complete and proper operating condition.

END OF SECTION

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